

1      **Abstract of the Disclosure**

2            A motor assembly has electrical connectors between them that are shielded from any  
3      metallic debris generated in the motors. The motor assembly includes upper and lower motors,  
4      each having an adapter coupled together. Each adapter has a wire passage for each phase of the  
5      motor. Wires from the motors join electrical connectors, the electrical connectors being mounted  
6      to insulators in the adapter passages. A debris seal locates above the upper electrical connector  
7      in each upper adapter passage. Another debris seal locates between the overlapping portions of  
8      the two insulators of each adapter passage.

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